1-a) Identify the main components in the measuring systems of:
(i) C-shaped Bourdon pressure gauge


## Sensor-transducer stage

The curved tube acts as the sensor and transducer, where it senses the measured pressure and transforms it into a detectable mechanical displacement.

Signal conditioning stage The gears condition the signal by amplifying the signal of the curved tube deflection.

Output stage
(ii) Room mercury switch in thermostat


Sensor-transducer stage

## Output stage

Feed back control stage

Bimetallic thermometer acts as the sensor and transducer, where it senses the measured thermal energy and transforms it into a detectable mechanical displacement.

Displacement of thermometer tip, as it moves the pointer.
Mercury contact switch interprets the measured temperature and makes a decision regarding the control of the process.

## 1-b) Solution:

At atmospheric pressure, the boiling temperature of water, $\mathrm{X}_{\mathrm{t}}=100^{\circ} \mathrm{C}$
Also,
$\varepsilon_{\mathrm{i}}=\mathrm{X}_{\mathrm{i}}-\mathrm{X}_{\mathrm{T}}=\mathrm{X}_{\mathrm{i}}-100$
$\therefore \mathrm{X}_{\mathrm{i}}=100+\varepsilon_{\mathrm{i}}$
$\varepsilon_{i, \mathrm{R}}(\%)=\frac{\varepsilon_{\mathrm{i}}}{\mathrm{X}_{\mathrm{t}}} * 100$

$$
\therefore \varepsilon_{\mathrm{i}}=\frac{\varepsilon_{\mathrm{i}, \mathrm{R}}(\%) * \mathrm{X}_{\mathrm{t}}}{100}=\frac{\varepsilon_{\mathrm{i}, \mathrm{R}}(\%) * 100}{100}=\varepsilon_{\mathrm{i}, \mathrm{R}}(\%)
$$

| $\mathrm{N}_{\mathrm{i}}$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\varepsilon_{\mathrm{i}}$ | 0.8 | 1.0 | 0.4 | 0.2 | 0.5 | -0.1 | 0.9 | 0.0 | 0.4 | 0.6 |
| $\mathrm{X}_{\mathrm{i}}$ | 100.8 | 101 | 100.4 | 100.2 | 100.5 | 99.9 | 100.9 | 100 | 100.4 | 100.6 |

Also,
Deviation $=d_{i}=X_{i}-\bar{X}$ Mean reading $=\overline{\mathrm{X}}=\frac{\sum \mathrm{X}_{\mathrm{i}}}{\mathrm{N}}=\frac{1004.7}{10}=100.47^{\circ} \mathrm{C}$

Therefore,

| $\mathrm{N}_{\mathrm{i}}$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{~d}_{\mathrm{i}}$ | 0.33 | 0.53 | -0.07 | -0.27 | 0.03 | -0.57 | 0.43 | -0.47 | -0.07 | 0.13 |

Average Deviation $=\mathrm{D}=\frac{\sum\left|\mathrm{d}_{\mathrm{i}}\right|}{\mathrm{N}}=\frac{2.9}{10} \cong 0.29^{\circ} \mathrm{C}$

Standard Deviation $=\delta=\sqrt{\frac{\sum \mathrm{d}_{\mathrm{i}}^{2}}{\mathrm{~N}-1}}=\sqrt{\frac{1.221}{9}} \cong 0.368^{\circ} \mathrm{C}$
$\therefore$ Variance $=\delta^{2}=0.368^{2} \cong 0.135^{\circ} \mathrm{C}$
Uncertainty $=\omega_{\mathrm{T}}= \pm \sqrt{\sum \mathrm{d}_{\mathrm{i}}^{2}}= \pm \sqrt{1.221} \cong \pm 1.105^{\circ} \mathrm{C}$

2-a) Define the error of the measurement and its main types.
Measurement Error or absolute error $(\varepsilon)$ is the difference between the measured value and true (known standard) value (does not written on the instrument).

$$
\varepsilon=X_{\text {measured }}-X_{\text {true }}
$$

## Types of Measurement Errors:

## 1) Gross Error

Gross errors are basically human errors caused by the person using the instrument. Some reasons for gross errors are:
$\rightarrow$ Reading with parallax error.

$\rightarrow$ Improper applications of instruments: Using a $0-100 \mathrm{~V}$ voltmeter to measure 0.1 V , etc.
$\rightarrow$ Wrong computation.

## 2) Systematic Error

Systematic error is a constant deviation of operation in instruments. It causes the measured result to deviate by a fixed amount in one direction from the correct value, and thus may not be reduced by averaging over a lot of data.

A systematic error influences the accuracy of the result.
It can be estimated by comparing your results to other results of another equipment.

Some reasons systematic errors are:
© Friction in various moving components.
( ( Irregular spring tension in analog meters.
( - Calibration errors due to aging.

## 3) Random Error

Random error is a measure of the random variation found during repeated measurements of a variable.

Therefore, experiments with very small random errors are said to have a high degree of precision (A random error influences the precision of a result).

These errors can only be estimated by statistical analysis.

## 2-b) Given

$\mathrm{P}=\rho \mathrm{RT} \quad \mathrm{R}=287 \mathrm{~J} / \mathrm{kg} \cdot \mathrm{K} \pm 0.2 \%$
$\mathrm{T}=25 \pm 0.2^{\circ} \mathrm{C}=298 \pm 0.2 \mathrm{~K} \quad \mathrm{P}=105 \mathrm{kPa}=105000 \mathrm{~Pa}$
$\rho=$ ? ? $\quad \omega_{\rho}=$ ??

## Solution

$\omega_{\mathrm{P}}= \pm \sqrt{\varepsilon_{\mathrm{L}}^{2}+\varepsilon_{\mathrm{H}}^{2}+\varepsilon_{\mathrm{K}}^{2}+\varepsilon_{\mathrm{Z}}^{2}}= \pm \sqrt{\left(\frac{0.1 * 100}{100}\right)^{2}+\left(\frac{0.1 * 100}{100}\right)^{2}+\left(\frac{0.15 * 100}{100}\right)^{2}+\left(\frac{0.2 * 100}{100}\right)^{2}}$
$\therefore \omega_{\mathrm{P}} \cong \pm 0.28723 \mathrm{kPa} \cong \pm 287.23 \mathrm{~Pa}$
$\rho=\frac{\mathrm{P}}{\mathrm{RT}}$

$$
\therefore \omega_{\rho}= \pm \sqrt{\left(\frac{\partial \rho}{\partial \mathrm{P}} \omega_{\mathrm{P}}\right)^{2}+\left(\frac{\partial \rho}{\partial \mathrm{R}} \omega_{\mathrm{R}}\right)^{2}+\left(\frac{\partial \rho}{\partial \mathrm{T}} \omega_{\mathrm{T}}\right)^{2}}
$$

$\omega_{\mathrm{P}}= \pm 287.23 \mathrm{~Pa}$
$\omega_{\mathrm{T}}= \pm 0.2^{\circ} \mathrm{C}$
$\omega_{\mathrm{R}}= \pm \frac{0.2 * 287}{100} \cong \pm 0.574 \mathrm{~J} / \mathrm{kg} . \mathrm{K}$
$\frac{\partial \rho}{\partial \mathrm{P}}=\frac{1}{\mathrm{RT}}=\frac{1}{287 * 298} \cong 1.16924 * 10^{-5} \quad \frac{\partial \rho}{\partial \mathrm{R}}=\frac{-\mathrm{P}}{\mathrm{R}^{2} \mathrm{~T}}=\frac{-100000}{287^{2} * 298} \cong-0.004074$
$\frac{\partial \rho}{\partial \mathrm{T}}=\frac{-\mathrm{P}}{\mathrm{RT}^{2}}=\frac{-100000}{287 * 298^{2}} \cong-0.003924$
$\therefore \omega_{\rho}= \pm \sqrt{\left(1.16924 * 10^{-5} * 287.23\right)^{2}+(0.004074 * 0.574)^{2}+(0.003924 * 0.2)^{2}} \cong \pm 0.00417 \mathrm{~kg} / \mathrm{m}^{3}$
$\rho=\frac{\mathrm{P}}{\mathrm{RT}}=\frac{100000}{287 * 298} \cong 1.169 \mathrm{~kg} / \mathrm{m}^{3} \quad \therefore \rho \cong 1.169 \pm 0.00417 \mathrm{~kg} / \mathrm{m}^{3} \cong 1.169 \mathrm{~kg} / \mathrm{m}^{3} \pm 0.3564 \%$

## Another Solution

$$
\rho=\frac{\mathrm{P}}{\mathrm{RT}}=\frac{100000}{287 * 298} \cong 1.169 \mathrm{~kg} / \mathrm{m}^{3} \quad \rho=\frac{\mathrm{P}}{\mathrm{RT}}=\mathrm{PR}^{-1} \mathrm{~T}^{-1}
$$

$\frac{\omega_{\rho}}{\rho}= \pm \sqrt{\left(\frac{1 * \omega_{\mathrm{P}}}{\mathrm{P}}\right)^{2}+\left(\frac{-1 * \omega_{\mathrm{R}}}{\mathrm{R}}\right)^{2}+\left(\frac{-1 * \omega_{\mathrm{T}}}{\mathrm{T}}\right)^{2}}$
$\omega_{\mathrm{P}}= \pm 287.23 \mathrm{~Pa}$
$\omega_{\mathrm{T}}= \pm 0.2^{\circ} \mathrm{C}$

$$
\frac{\omega_{\mathrm{R}}}{\mathrm{R}}= \pm 0.2 \%
$$

$\therefore \frac{\omega_{\rho}}{\rho}= \pm \sqrt{\left(\frac{287.23}{100000}\right)^{2}+(0.002)^{2}+\left(\frac{0.2}{298}\right)^{2}} \cong \pm 0.003564$
$\therefore \omega_{\rho}= \pm 0.003564 * 1.169 \cong \pm 0.00417 \mathrm{~kg} / \mathrm{m}^{3} \cong \pm 0.3564 \%$
$\therefore \rho \cong 1.169 \pm 0.00417 \mathrm{~kg} / \mathrm{m}^{3} \cong 1.169 \mathrm{~kg} / \mathrm{m}^{3} \pm 0.3564 \%$

## 3-a) Synthesis the following terms as applied to measurement system:

Variable:

Parameter:
Hysteresis error:

Non-linearity error:

Sensitivity: Sensitivity indicates how much the output of an instrument system changes when the quantity being measured changes by a given amount.

$$
\text { sensitivity }=K=\frac{\text { change of output reading }}{\text { change of input }}=\frac{\Delta \mathrm{X}_{\mathrm{o}}}{\Delta \mathrm{X}_{\mathrm{i}}}
$$

Accuracy: Accuracy is the closeness of a measured value to the true value being measured. In other words, it is the minimum graduation (reading) that can be taken from the measuring instrument.

## Precision:

$$
\varepsilon_{\mathrm{H}}=\mathbf{y}_{\text {downscale }}-\mathbf{y}_{\text {upscale }}
$$

Non-Linearity error is the maximum difference between the actual data and the ideal linear relation between input and output.

$$
\varepsilon_{\mathrm{L}}(x)=y(x)-y_{\mathrm{L}}(x)
$$



Variables are entities that influence the test and affect the outcome as T, $\mathrm{P}, \mathrm{u} . .$.

- Independent Variable; it changes independently of other variables.
- Dependent Variable; it is affected by changes in one or more other variables.

Parameter is a group of variables as $\mathrm{Re}, \mathrm{Gr}, \mathrm{Pr}, . .$. (example: $\mathrm{Re}=\mathrm{ud} / \mathrm{v}$ )
It refers to the maximum difference for the same measured quantity between the upscale sequential test and a downscale sequential test.

It may be due to mechanical friction, magnetic effects, elastic deformation or thermal effects.


Precision is the ability of a measuring instrument to reproduce a certain reading with a given accuracy. These readings may or may not be accurate, but will repeat. The term precision is used to describe the degree of freedom of a measurement system from random errors.


Not Accurate \& Not precise (Out layers)


Not Accurate \& precise

Throws of a Dart

Uncertainty: It characterizes the range of values within which the true value is asserted to lie. It is written on the instrument

Time constant: It is the time required for a system to achieve $63.2 \%$ of the step change magnitude $\left(y_{\infty}-y_{0}\right)$. It is a measure of the speed of system response.


Rise time: $\quad$ Rise time of a system is the length of time required for the step response to rise from $0.1(10 \%)$ to $0.9(90 \%)$ of the step change magnitude ( $\mathrm{y}_{\infty}-\mathrm{y}_{0}$ ).


$$
\mathbf{t}_{\mathbf{R}}=\mathrm{t}_{\Gamma=0.1}-\mathrm{t}_{\Gamma=0.9}
$$

Time lag:
Time lag is the time interval between the maximum force input and maximum displacement output.

$$
\beta=\frac{\emptyset}{\omega}
$$



## 3-b) Given

First - order system

$$
\begin{aligned}
& \mathrm{T}_{0}=25^{\circ} \mathrm{C} \\
& \mathrm{~T}(\mathrm{t})=? ? \\
& \mathrm{t}_{\mathrm{R}}=? ?
\end{aligned}
$$

$\mathrm{T}_{\infty}=65^{\circ} \mathrm{C}$
$\tau=25 \mathrm{~ms}=0.025 \mathrm{~s}$

## Solution

Apply energy balance for a body: $\quad \therefore Q_{\text {in }}-Q_{\text {out }}+Q_{g}=Q_{\text {st }}$
For the bulb of the thermometer, we can assume that no heat out and no heat generation
$\therefore \mathrm{Q}_{\text {out }}=\mathrm{Q}_{\mathrm{g}}=0$
$\therefore \mathrm{Q}_{\text {in }}=\mathrm{Q}_{\text {st }}$
$\therefore \overline{\mathrm{h}} \mathrm{A}_{\mathrm{s}}\left[\mathrm{T}_{\infty}-\mathrm{T}(\mathrm{t})\right]=\rho \mathrm{VC} \frac{\mathrm{dT}}{\mathrm{dt}}$


Bulb of a thermometer
$\therefore \mathrm{T}_{\infty}-\mathrm{T}(\mathrm{t})=\frac{\rho V \mathrm{VC}}{\overline{\mathrm{h}} \mathrm{A}_{\mathrm{s}}} \frac{\mathrm{dT}}{\mathrm{dt}}$
$\therefore \mathrm{T}_{\infty}-\mathrm{T}(\mathrm{t})=\tau \frac{\mathrm{dT}}{\mathrm{dt}} \quad$ where $\quad \tau=\frac{\rho \mathrm{VC}}{\overline{\mathrm{h}} \mathrm{A}_{\mathrm{s}}}$
Let $\theta=\mathrm{T}_{\infty}-\mathrm{T}(\mathrm{t})$
$\therefore \frac{\mathrm{d} \theta}{\mathrm{dt}}=\frac{-\mathrm{dT}}{\mathrm{dt}}$
$\therefore \theta=-\tau \frac{\mathrm{d} \theta}{\mathrm{dt}}$
$\therefore \frac{\mathrm{d} \theta}{\theta}=\frac{-1}{\tau} \mathrm{dt}$
$\therefore \int_{\theta_{0}}^{\theta(\mathrm{t})} \frac{\mathrm{d} \theta}{\theta}=\frac{-1}{\tau} \int_{0}^{\mathrm{t}} \mathrm{dt}$
$\therefore \ln \theta(\mathrm{t})-\ln \theta_{0}=\ln \frac{\theta(\mathrm{t})}{\theta_{0}}=\ln \frac{\mathrm{T}_{\infty}-\mathrm{T}(\mathrm{t})}{\mathrm{T}_{\infty}-\mathrm{T}_{0}}=\frac{-\mathrm{t}}{\tau}$
$\therefore \frac{\mathrm{T}(\mathrm{t})-\mathrm{T}_{\infty}}{\mathrm{T}_{0}-\mathrm{T}_{\infty}}=\mathrm{e}^{-\mathrm{t} / \tau}$
$\therefore \mathrm{T}(\mathrm{t})=\mathrm{T}_{\infty}+\left(\mathrm{T}_{0}-\mathrm{T}_{\infty}\right) \mathrm{e}^{-\mathrm{t} / \mathrm{\tau}}=65+(25-65) \mathrm{e}^{-\mathrm{t} / 0.025}$
$\therefore \mathrm{T}(\mathrm{t})=65-40 \mathrm{e}^{-40 \mathrm{t}}$
$\Gamma=0.1=\mathrm{e}^{-40 \mathrm{t}_{\Gamma=0.1}}$
$\therefore \mathrm{t}_{\Gamma=0.1} \cong 0.05756 \mathrm{~s}=57.56 \mathrm{~ms}$
$\digamma=0.9=\mathrm{e}^{-40 \mathrm{t}_{\mathrm{r}=0.9}}$
$\therefore \mathrm{t}_{\Gamma=0.9} \cong 0.00263 \mathrm{~s}=2.63 \mathrm{~ms}$
$\therefore \mathrm{t}_{\mathrm{R}}=\mathrm{t}_{\Gamma=0.1}-\mathrm{t}_{\Gamma=0.9}=57.56-2.63 \cong 54.93 \mathrm{~ms}$

